



# **Characterizing Liquid Exfoliated Graphene Films for Anti-Corrosive Coatings**

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Annie Dao

Kaleb Hood & Dr. Jun Jiao

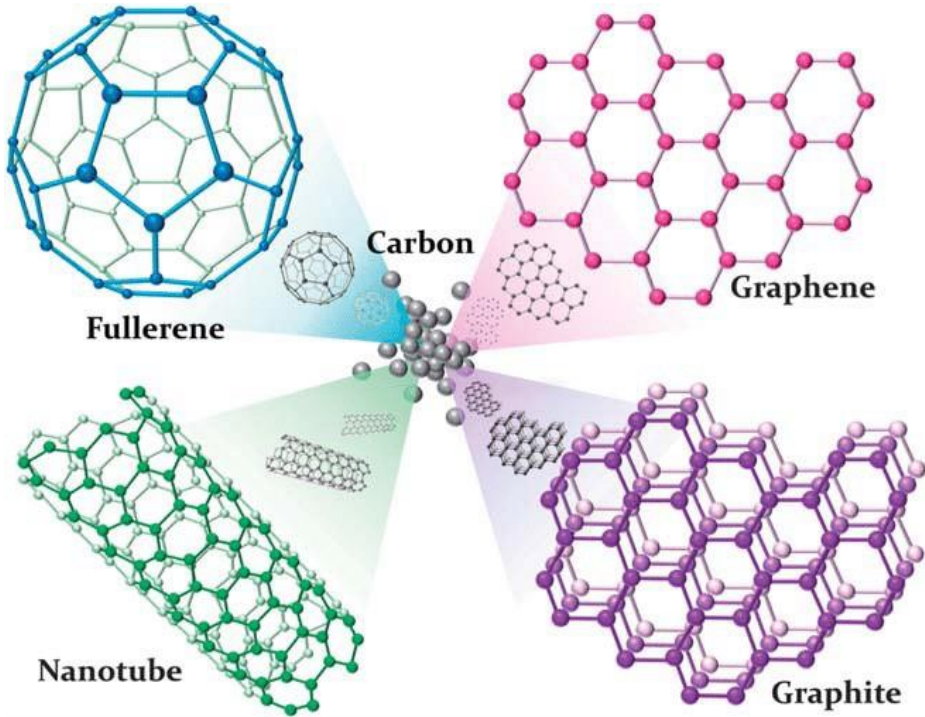
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# Overview

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- Background on graphene and graphene coatings
- Our solution for developing graphene film for coatings
- Techniques of Raman spectroscopy, SEM, and optical microscopy were used for characterization
- Analysis of the graphene films, gathered from characterizing



# What is graphene?

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Honeycomb like sheet of  $sp^2$  bonded carbon atoms, each one atom thick

## Graphene coatings

- High thermal and electrical conductivity
- Strong chemical inertness
- Anti-corrosive properties

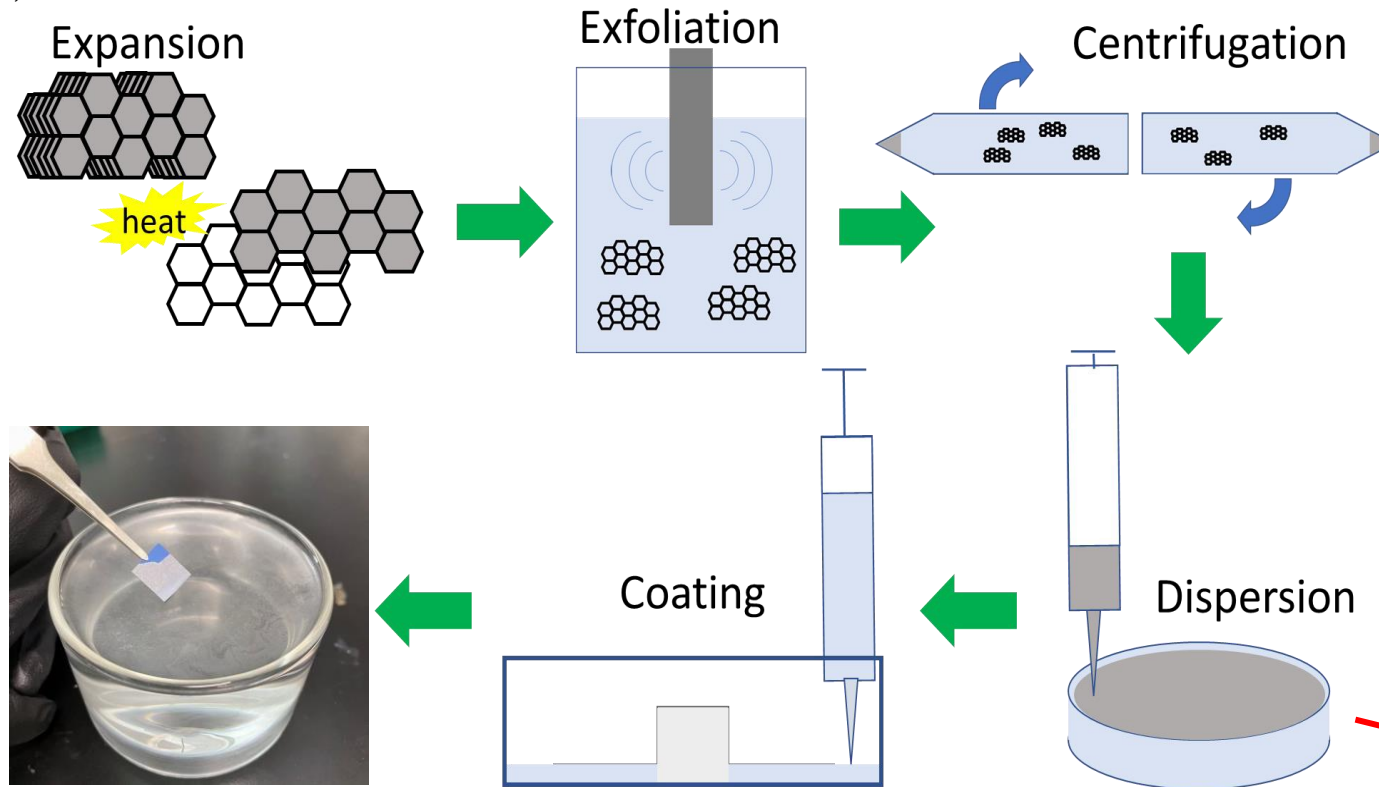
# Our method for developing a graphene film: Thermal Expansion & Liquid Exfoliation



- Thermal expansion occurs in a tube furnace, heated to 1000 °C

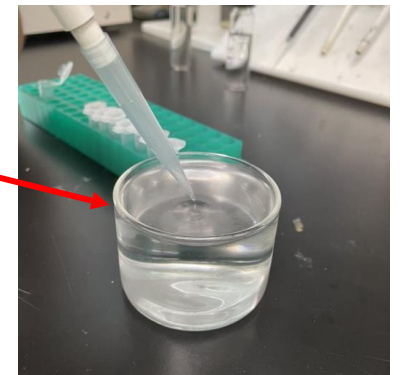
- Sonicate expanded graphite in N-Methyl-2-Pyrrolidone (NMP) solution to create exfoliated graphene flakes (EGFs)

- Centrifuged to separate EGFs from NMP

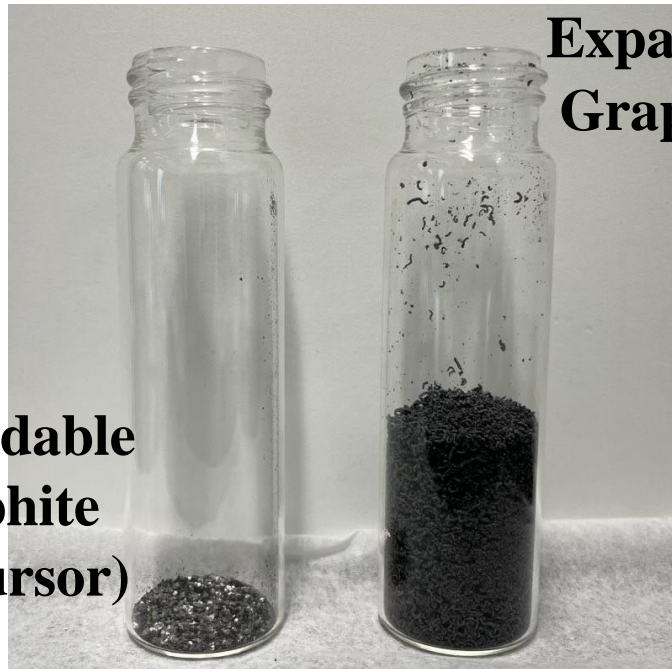


- Coated by dipping a silicon wafer under the film on the water surface

- Dispersed EGF/EtOH solution on a petri dish filled with DI water to create a film



**Expandable  
Graphite  
(Precursor)**

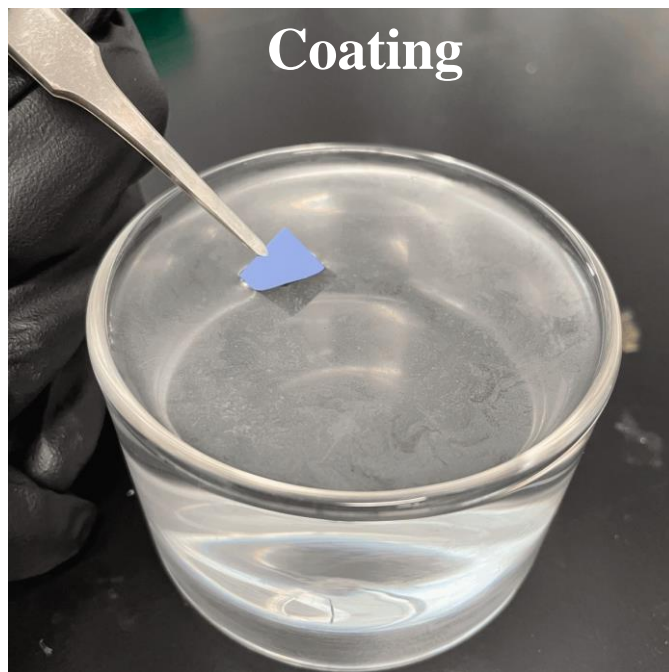


**Expanded  
Graphite**

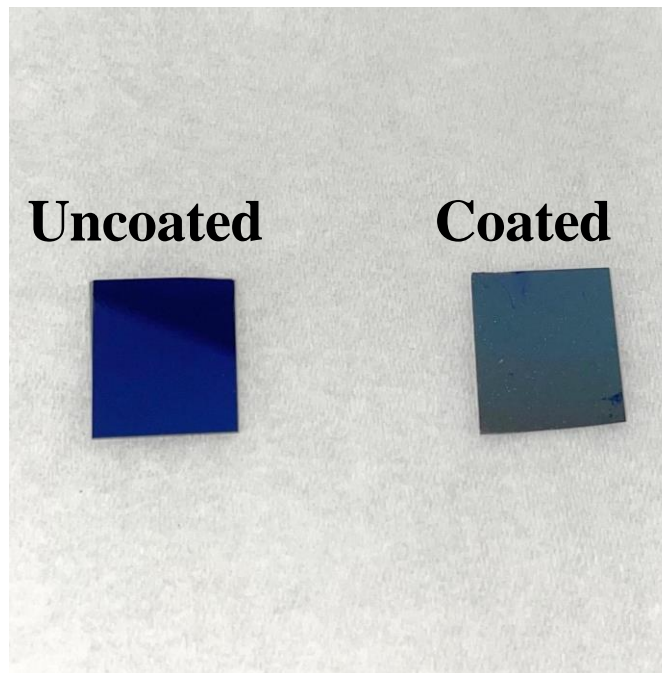
**Visuals of each  
stage**



**EGF/NMP  
solution  
after  
sonication**



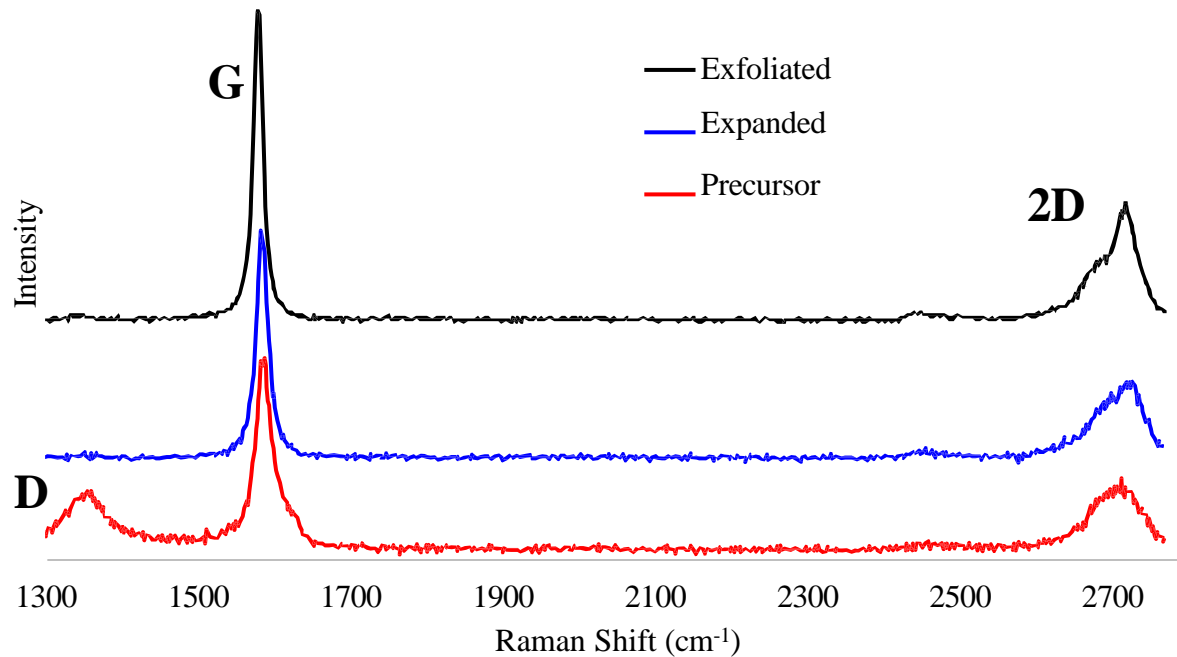
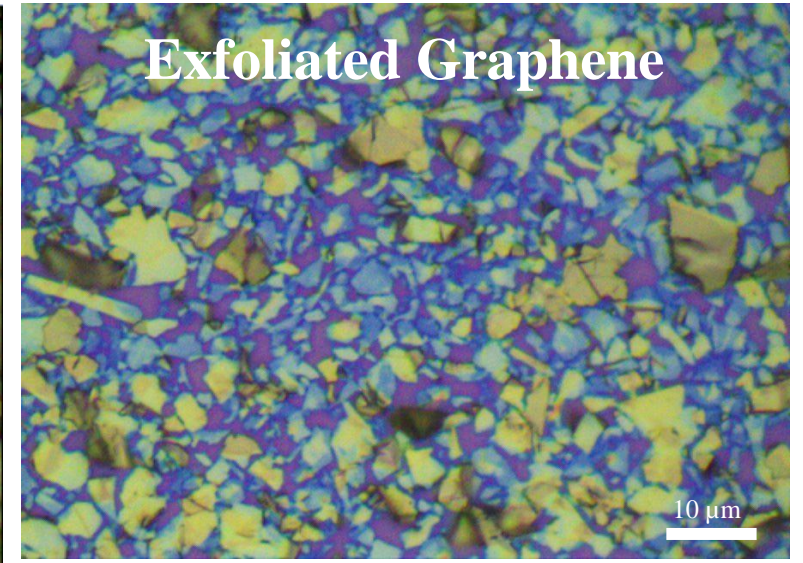
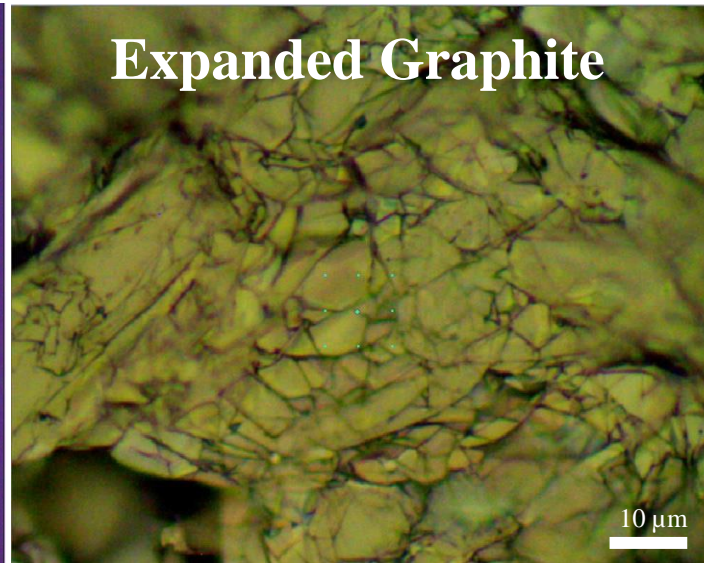
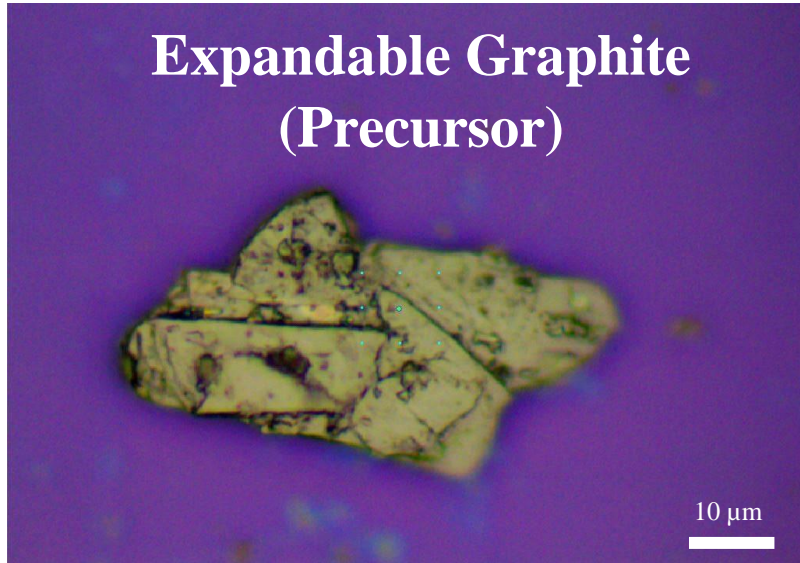
**Coating**



**Uncoated**

**Coated**

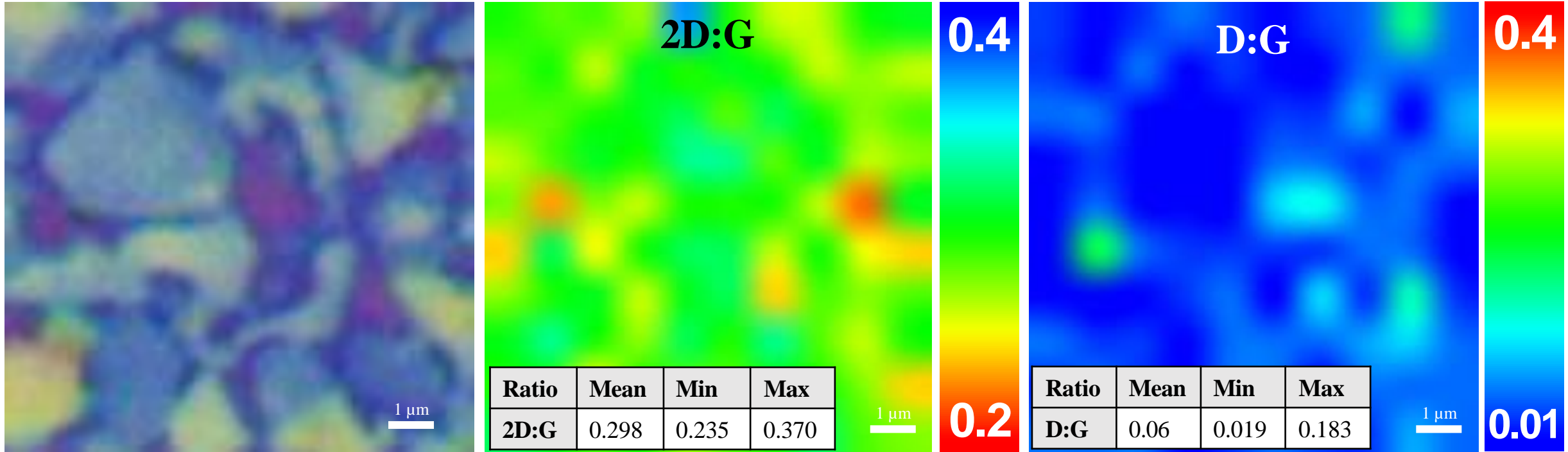
# Raman Spectroscopy



- Raman spectroscopy was used to characterize the properties of individual exfoliated graphene flakes
- The ratios of 2D:G and D:G peaks can determine the thickness and defectiveness of EGFs

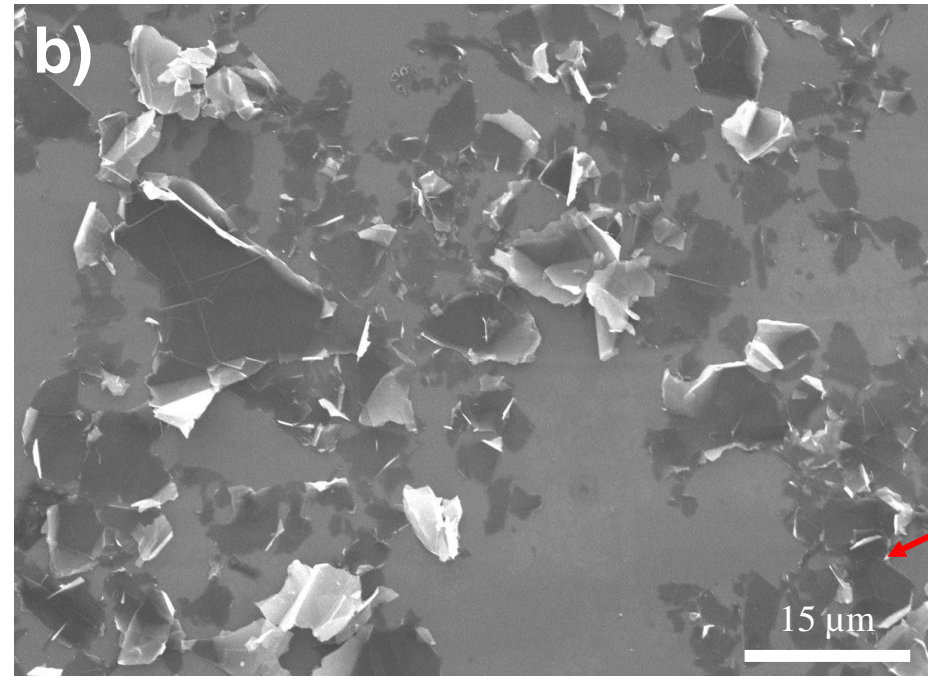
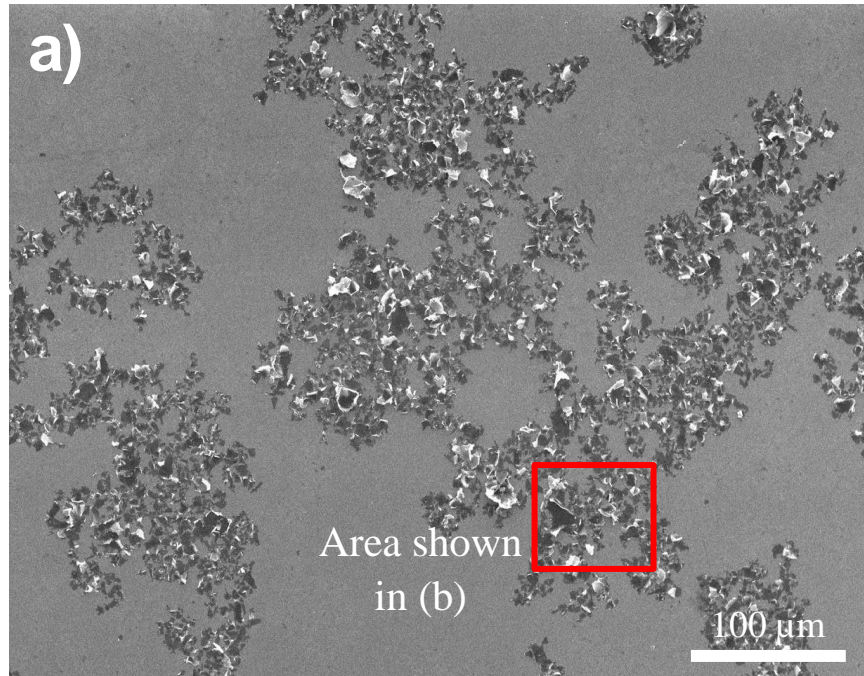


# Mapped Graphene Film Using Raman Spectroscopy

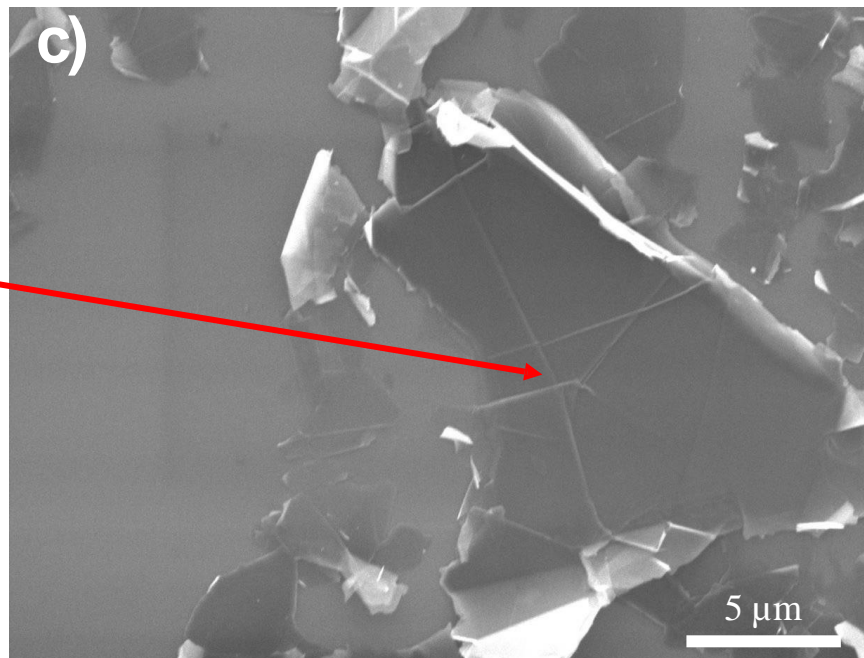


100 spectra mapped in a  
10x10  $\mu\text{m}^2$  array

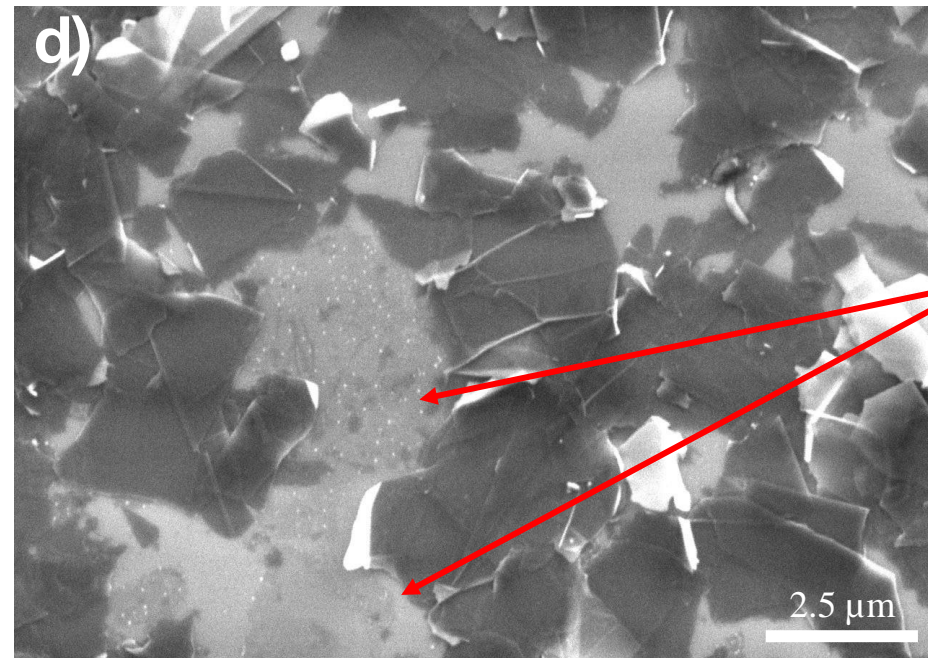
# SEM Images



Overlapping  
& stacking  
of flakes



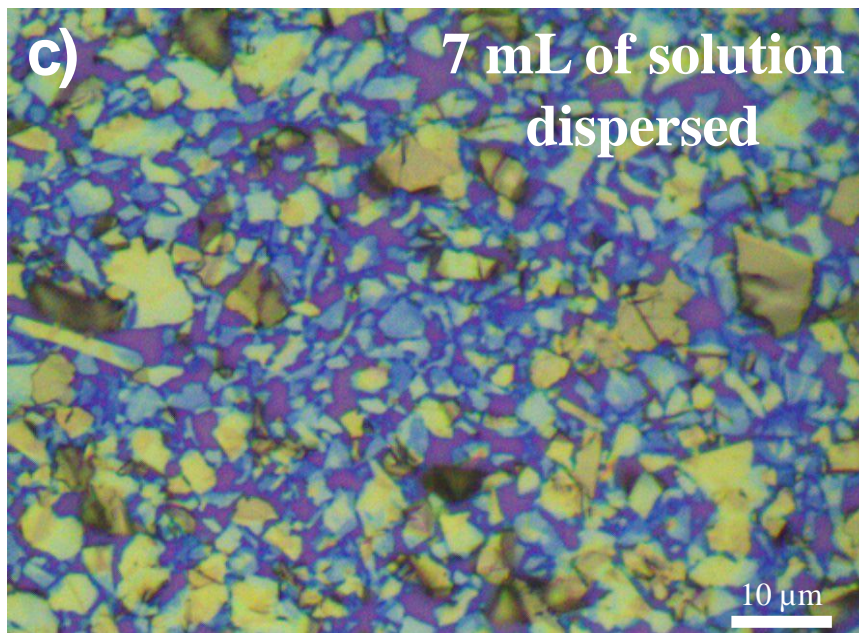
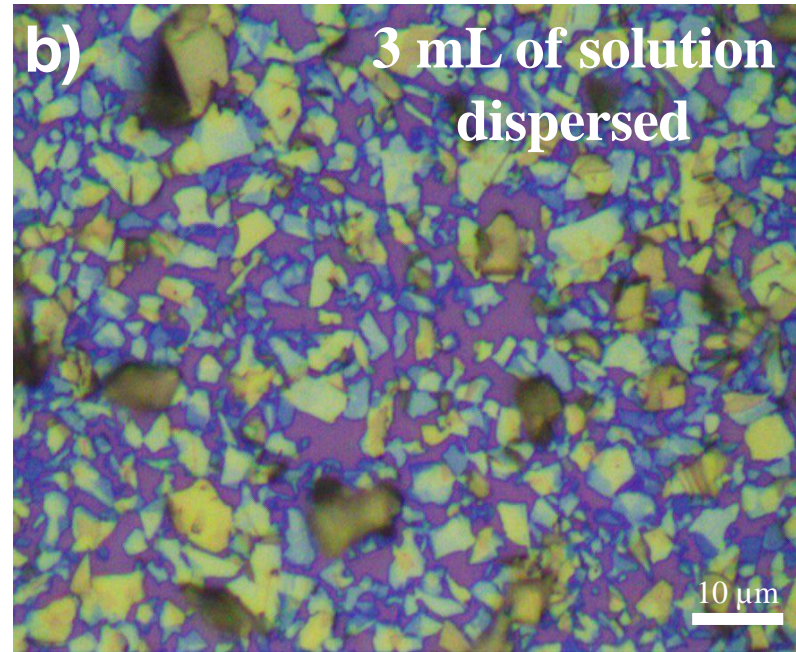
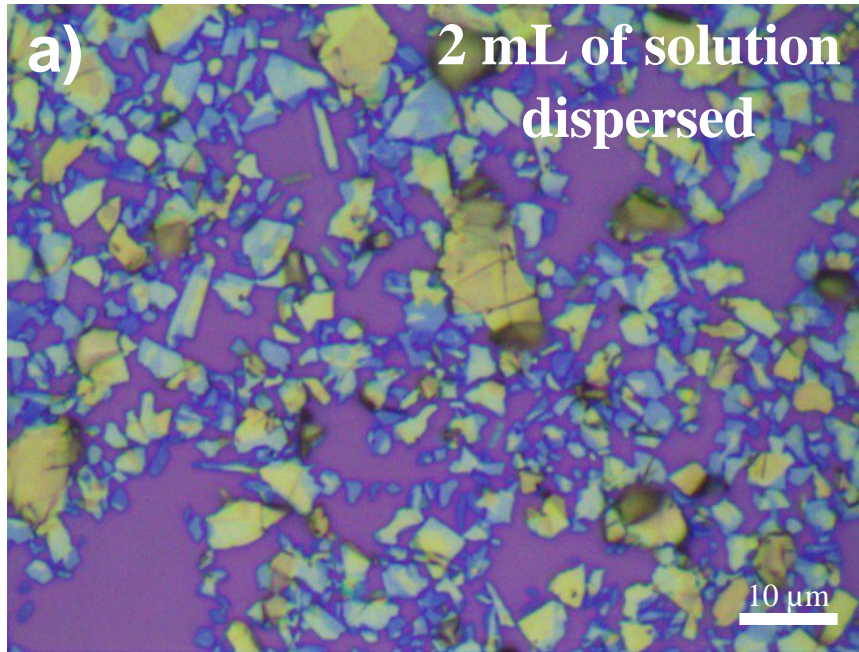
Edges from  
stacked flakes  
or wrinkles



Thin flakes

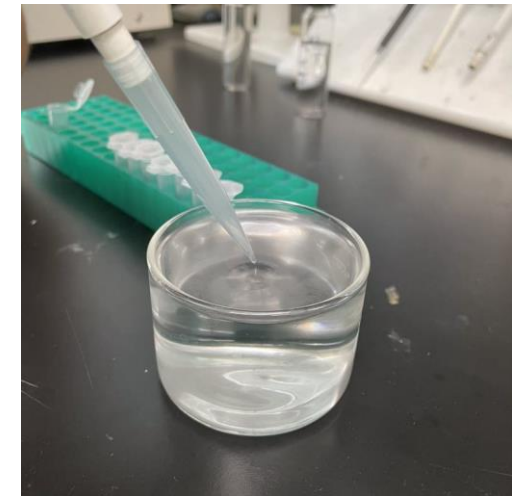


# Increasing density of graphene film as more solution is dispersed



Concentration of EGF/EtOH solution is 1 mg/1 mL

After every 1 mL of solution added, a sample was coated from the same film



# Summary & Future Work

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- Graphene films developed through thermal expansion and liquid exfoliation.
- Samples were coated with graphene films characterizing the graphene.
- Characterization techniques such as Raman spectroscopy, SEM, and optical microscopy were used.
- It was shown that the higher the density of graphene film, the better the coverage. More coverage would provide better protection and thinner films will be more flexible for coatings.
- Current research involves working with anti-corrosive coatings for additive manufactured steel.

# Acknowledgments

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**Thank you & Questions?**

Portland  
State  
UNIVERSITY

