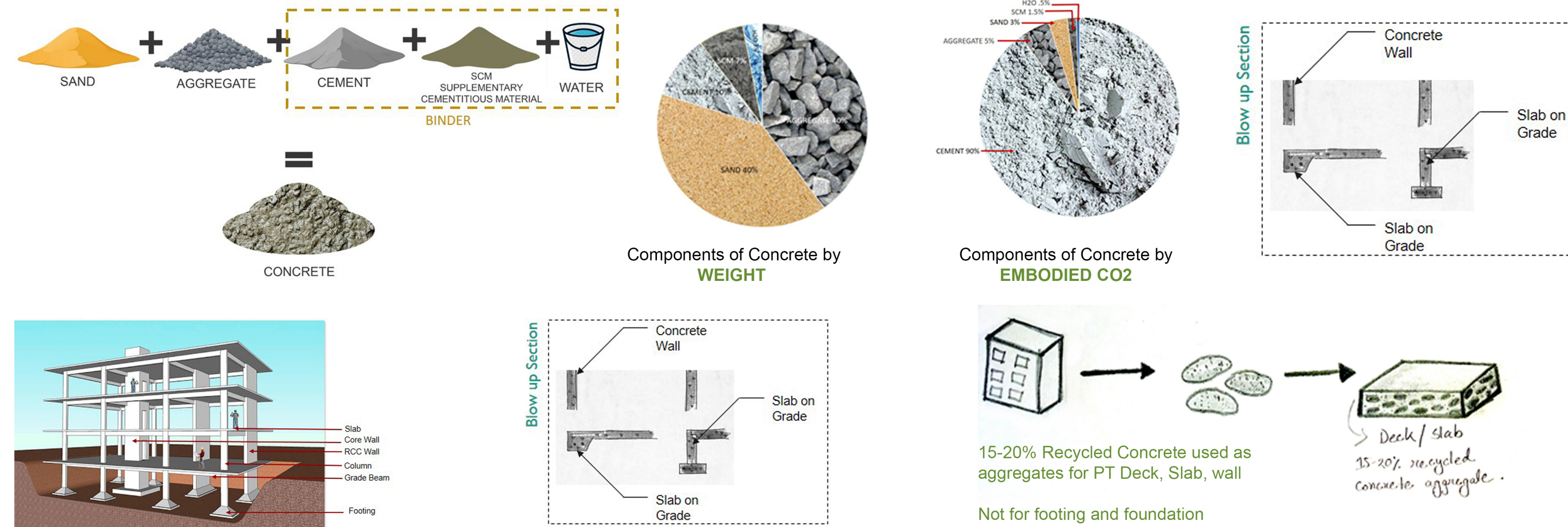
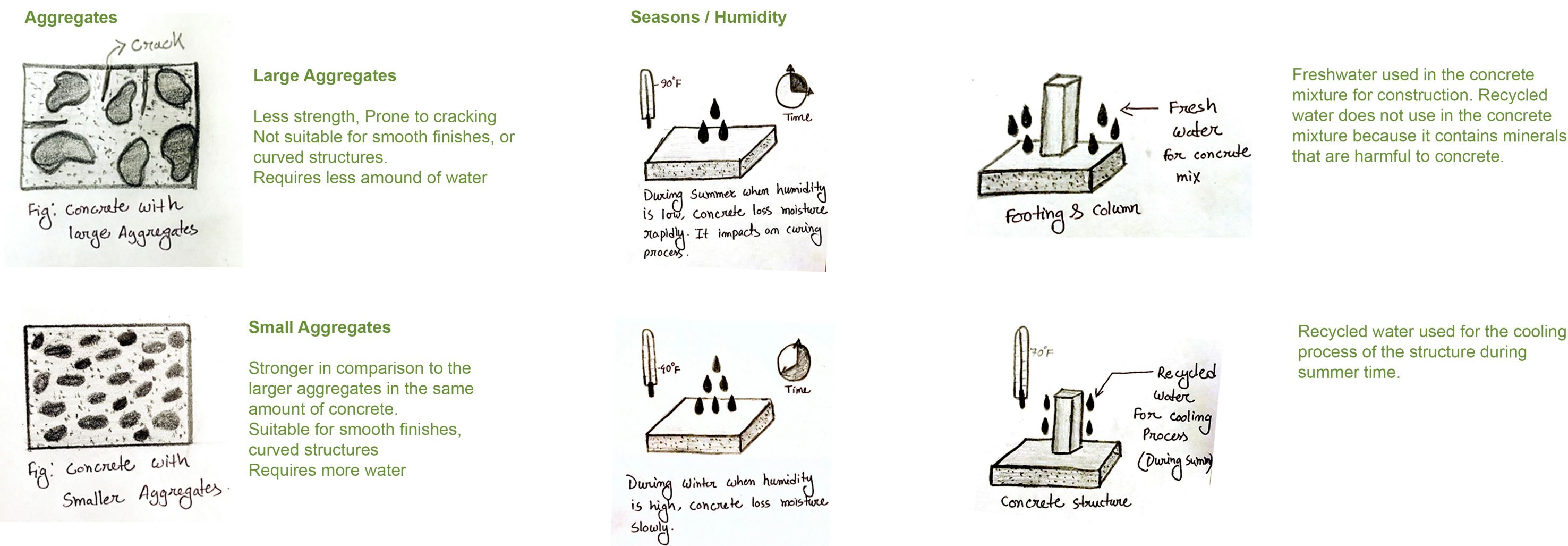


## Abstract

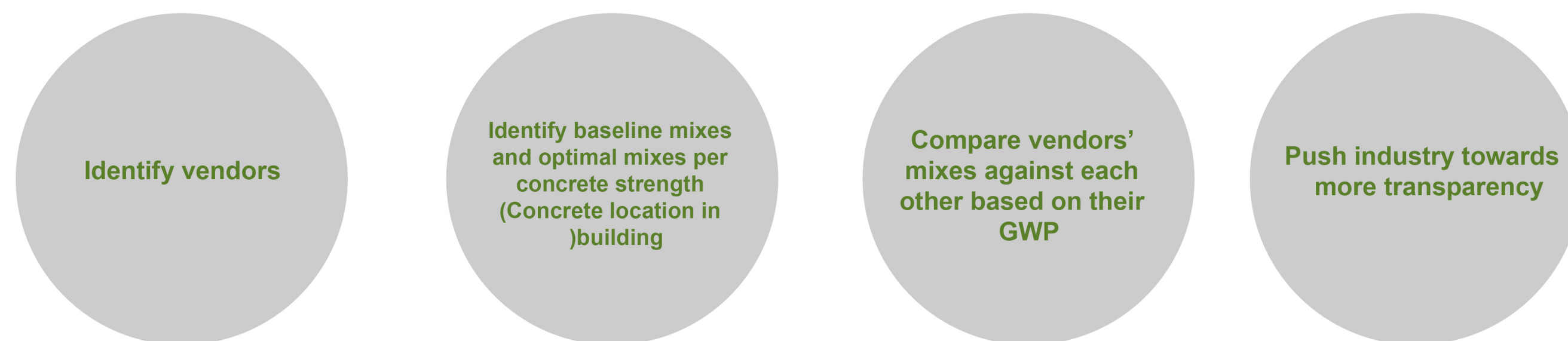
Generally, in concrete, cement contains a significant amount of embodied carbon. For this reason, designers are looking for different mixtures and sources for the replacement of cement in concrete. Which can provide the optimum strength by using a minimum amount of cement



## Variables in Concrete



## Methodology



SCM: Supplementary Cementitious Material  
EPD: Environment Product Declaration  
GHG: Green House Gas  
GWP: Global Warming Potential (KgCO2 per Cubic Yard)  
LCA: Life Cycle Assessment  
ASTM: The American Society for Testing and Materials  
ACA: American Concrete Association

## Results

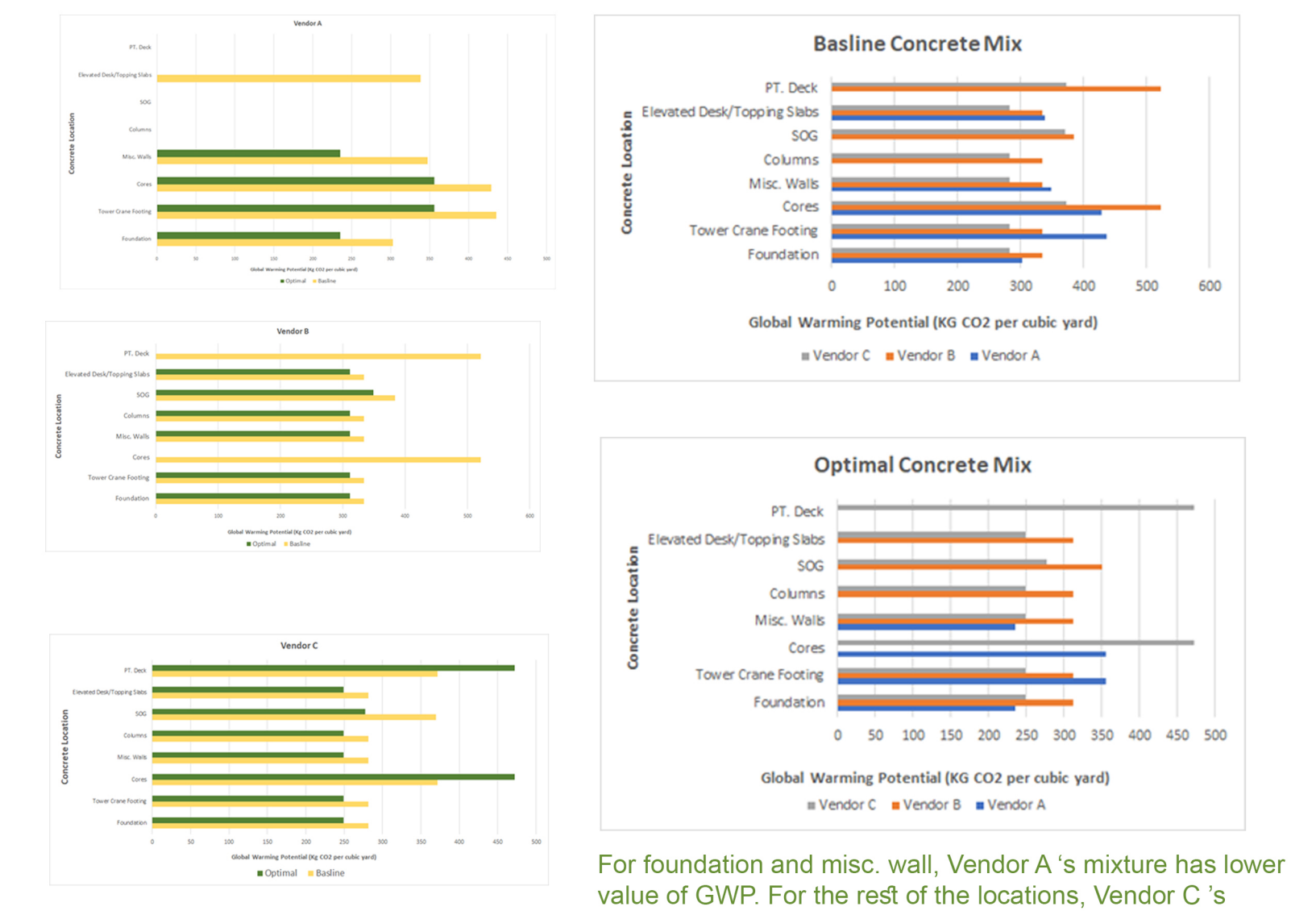
Concrete Location	Vendor A				Cure Days	% GWP to Baseline
	Baseline	Mixture ID	Optimal	Mixture ID		
PS1 Foundation	305		234.99		28	77.55
4000 Foundation	435.57		355.75		28	81.67
6000 Cores	429.1		355.75		28	82.91
4000 Misc. Walls	347.2		234.99		28	67.68
4000 Columns					28	
5000 SOG					28	
4000 Elevated Desk/Topping Slabs	338.37				28	
6000 PT. Deck					28	

Concrete Location	Vendor B				Cure Days	% GWP to Baseline
	Baseline	Mixture ID	Optimal	Mixture ID		
PS1 Foundation	334.09	Mix 40SC820A	311.16	Mix 06FF522N	28	93.14
4000 Foundation	334.09	Mix 40SC820A	311.16	Mix 06FF522N	28	93.14
6000 Cores	521.4	Mix 6500D502			28	
4000 Misc. Walls	334.09	Mix 40SC820A	311.16	Mix 06FF522N	28	93.14
4000 Columns	334.09	Mix 40SC820A	311.16	Mix 06FF522N	28	93.14
5000 SOG	383.79	Mix 45WM329N	349.38	Mix 45JD422A	28	91.03
4000 Elevated Desk/Topping Slabs	334.09	Mix 40SC820A	311.16	Mix 06FF522N	28	93.14
6000 PT. Deck	521.4	Mix 6500D502			28	

Concrete Location	Vendor C				Cure Days	% GWP to Baseline
	Baseline	Mixture ID	Optimal	Mixture ID		
PS1 Foundation	281.25	2440N17200	249.27	2440N17F00	28	88.63
4000 Foundation	281.25	2440N17200	249.27	2440N17F00	28	88.63
6000 Cores	371.26	2460N3R2PV	471.86	2460GARC50	28	127.10
4000 Misc. Walls	281.25	2440N17200	249.27	2440N17F00	28	88.63
4000 Columns	281.25	2440N17200	249.27	2440N17F00	28	88.63
5000 SOG	369.66	2450N3V259	277.4	2450N15F00	28	75.04
4000 Elevated Desk/Topping Slabs	281.25	2440N17200	249.27	2440N17F00	28	88.63
6000 PT. Deck	371.26	2460N3R2PV	471.86	2460GARC50	28	127.10

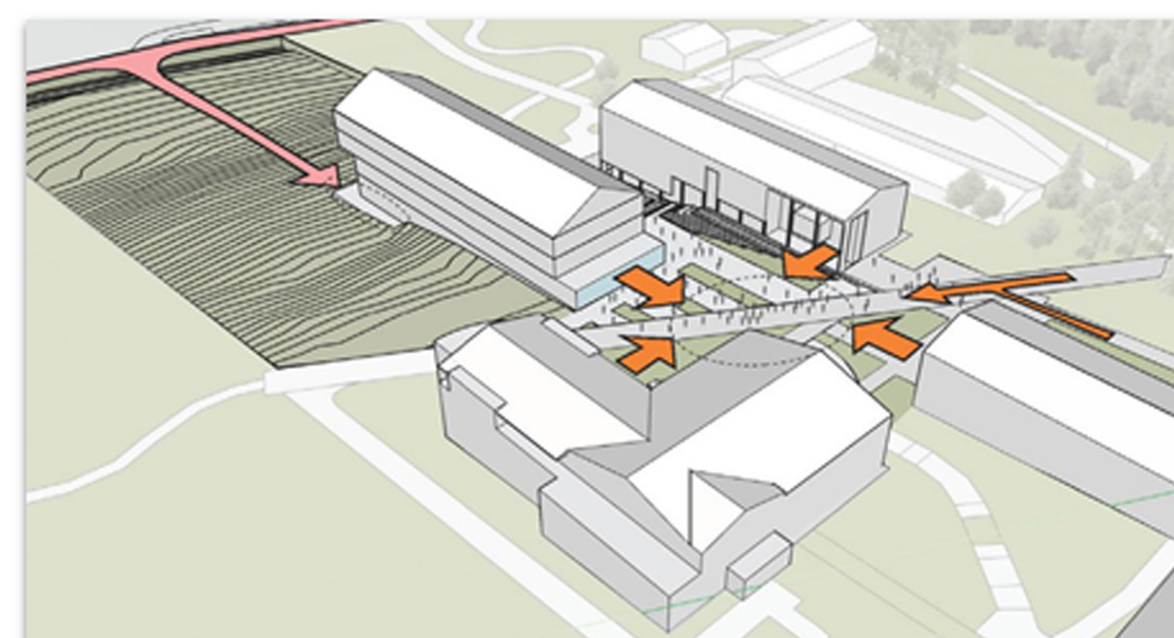


## Challenges and Recommendations



## Client

Washington State University-Vancouver Life Sciences Building



The project is a 60,000 sf new construction academic research building for Washington State University Vancouver. The building is currently in the programming phase and will include labs, offices, classrooms and other support spaces

The project will meet a minimum LEED Gold level of certification as set by WSU. In addition, SRG Partnership with Andersen Construction will be focusing on reducing embodied carbon on the project wherever possible, with a specific focus in the earliest stages on the selection and design of the structural system through quantifying the relative reduction in GWP

Location of Vendores near construction site, Vancouver, Wa

